# WELDED











## BH Steel Tanks, Security, Strength and Service

BH Tank specializes in welded tanks in storage capacities ranging from 1,000 to 100,000 gallons. In addition to our standard water storage tanks, we have in-house capabilities to take your design concepts from prototype to production and installation.

- Potable Water Storage
- RECYCLED WATER
- DE-Salination Plants
- Industrial Process & Cooling
- . WASTE-WATER PROCESSING
- AMMONIA DIFFUSION
- FIRE PROTECTION
- NFPA-22 INSTALLATIONS

BH Tank's services include initial consultation, engineer submittal, tank fabrication, coating systems, accessories (such as sparger tubes, level controls and gauges, ladders, platforms, anchoring devices, inspection and maintenance manways), foundation design and installation, tank padding, tank delivery and installation.

Toll Free: 800-221-9751 Copyright © 2013



### **SPECIFICATIONS · SIZES · ACCESSORIES**

- AWS & ASME CERTIFIED WELDERS AND PROCEDURES
- IN-HOUSE QA & QC PROGRAMS
- CAD & PROFESSIONAL ENGINEERING SERVICES
- STRICT ADHERENCE TO CODE AND INDUSTRY STANDARDS

Typical tank capacities range from 1,000 to 100,000 gallons. Tanks larger than 40,000 gallons are usually erected on-site. BH Tank also offers inspection maintenance and repair services for existing installations.

#### **SPECIFICATIONS**

#### Standards

-AWWA D-100, API 650, UL 58, UL 142, AWS, UFC, UBC, UMC, NFPA-22 Approved, OSHA

#### **Materials**

-ASTM A-36 Structural Steel, ASTM A569 Carbon Steel -ASTM SA-240 304 & 316L Stainless Steel

#### Coatings

- -All surfaces prepared to SSPC-SP-3 to SSPC-SP-10
- -Interior surfaces are double coated for ultimate coating performance.
- -Exterior tank coating of industrial primer and heavy-duty enamel topcoat.
- -Standard colors of "Forest Green" or "Dunes Tan" or "White". Custom colors available
- -Other surface preparations and coatings are available upon request.

#### **Tank Appurtenances**

- -Interior ladders Exterior Ladders w/ OSHA Cages & Guard-railing Vents
- -FNPT (Threaded) Tank Bonnies & Couplings
- -150# RFSO (Flanged) Tank Nozzles
- -Target-type Reverse Liquid Level Indicators
- -24"- 30" Diameter Bolted Shell Manways
- -Engineered Seismic Anchors Gravel Containment Rings
- -Other Options Available Accessories per NFPA-22

#### Warranty & Maintenance

-Potable and NSF Approved tanks are warranted for ten years from date of delivery. All BH Tanks have a minimum design life of twenty years with mini mum maintenance. Typical tank life expectancy without maintenance is approximately twenty to twenty-five years depending on water conditions. Tank life can be extended an additional twenty to thirty years with periodic maintenance depending on water conditions. BH Tank can provide cleaning, coating, and refurbishment services along with site consultation and turnkey installation. Copies of our warranty are posted on-line at www.bhtank.com.

#### STANDARD WATER TANK SIZES

| 5 17 11 15 7 11 12 17 17 17 17 17 17 17 17 17 17 17 17 17 |          |        |        |  |  |
|---|----------|--------|--------|--|--|
| Gallons   | Diameter | Height | Pounds |  |  |
| 1,000   | 5'6"     | 6'0"   | 900    |  |  |
| 2,500   | 8'6"     | 6'0"   | 1,600  |  |  |
| 4,200   |          | 10'0"  | 2,400  |  |  |
| 5,000   |          | 12'0"  | 2,600  |  |  |
| 3,000   | 9'3"     | 6'0"   | 1,800  |  |  |
| 5,000   |          | 10'0"  | 2,500  |  |  |
| 6,000   | 10'0"    | 10'0"  | 2,800  |  |  |
| 7,500   | 10'3"    | 12'0"  | 3,250  |  |  |
| 10,000  |          | 16'0"  | 4,000  |  |  |
| 15,000  | 11'3"    | 20'0"  | 5,250  |  |  |
| 12,000  | 11'8"    | 15'0"  | 4,500  |  |  |
| 5,000   | 11'10"   | 6'0"   | 2,600  |  |  |
| 10,000  |          | 12'0"  | 3,900  |  |  |
| 15,000  |          | 18'0"  | 5,250  |  |  |
| 15,000  | 13'1"    | 15'0"  | 5,400  |  |  |
| 20,000  |          | 20'0"  | 7,600  |  |  |
| 30,000  |          | 30'0"  | 12,000 |  |  |
| 40,000  |          | 40'0"  | 15,000 |  |  |

## COMMON AMMONIA DIFFUSION TANKS

| Gallons | Diameter | Height | Sparger |
|---------|----------|--------|---------|
| 750     | 4′0″     | 8′0″   | 2″      |
| 5,000   | 7′6″     | 15′0″  | 3″      |
| 11,750  | 10′0″    | 20′0″  | 4"      |
| 15,600  | 11′0″    | 22′0″  | 5″      |
| 20,000  | 12′0″    | 24′0″  | 6"      |

#### Standard Water Tank Appurtenances Included with Tank

- 20" Diameter Hinged Roof Lockable Manway
- One (1) 2-4" FNPT tank fitting

- Three (3) ½" 2" FNPT tank fittings
- Two (2) Lifting Lugs

**Delivery:** BH Tank's trucks are equipped with hydro-cranes to safely accommodate most installations. Flat fee delivery rates may be negotiated in advance. BH Tank can arrange for delivery by Common Carrier or other transport to your jobsite location in anywhere in the continental United States, Canada or Mexico.

BH TANK

A Division Of American Tank Co., Inc.